## Stud welding machines

## StwF



## Pegasar 500 accu

## Pegasar 500 accu insulation

- ▲ Welding range 3 6 mm
- ▲ Capacitance 100.000 µF
- ▲ Welding time 1-3 ms
- ▲ Battery powered
- ▲ Portable and light weght
- ▲ Cupped head pins
- ▲ CD insulation pins
- ▲ Capacitance 100.000 µF
- ▲ Battery powered
- ▲ Portable and light weght

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Welding	Capacitor Discharge stud welding (CD)	Capacitor Discharge stud welding (CD)
process	Capacito. Diconargo cida notaling (CD)	Capacitor Disconding State Wording (CD)
Welding materials	Mild steel, Stainless steel, Aluminium	Mild steel, Stainless steel, Aluminium
Technology	Inverter-Capacitor Charging Technology	Inverter-Capacitor Charging Technology
Welding range	Studs (steel) M3 to M6 / #4 to 1/4" Studs (aluminium) M3 to M4 / #4 to #8	Cupped head pins dia. 2 und 2.7 mm CD ISO nails dia. 2 and 3 mm
Welding rate	M3 / #4 = 40 studs/min. (voltage 55 V), M6 / 1/4" = 20 studs/min. (voltage 95 V)	Cupped head pin: dia. 2.7 mm = 20 pins/min. (voltage 85 V) CD ISO nail: dia. 3 mm = 20 nails/min. (voltage 90 V)
Count of weldings per battery	400 welds (M6 / 1/4")	400 welds (cupped head pin 2.7 mm)
Capacitance	100.000 μF	100.000 μF
Welding time	1 to 3 ms	1 to 3 ms
Energy	500 Ws	500 Ws
Charging voltage	50 to 100 V (stepless voltage regulation)	50 to 100 V (stepless voltage regulation)
Power source	Capacitor	Capacitor
Battery	25.55 V / 5.7Ah / 145.64 Wh (LiNiCoAlO2)	25.55 V / 5.7Ah / 145.64 Wh (LiNiCoAlO2)
Battery charging time	Max. 2.5 h	Max. 2.5 h
Battery life	At least 400 charging cycles (at 800 charging cycles still approx. 60 % of the initial capacity)	At least 400 charging cycles (at 800 charging cycles still approx. 60 % of the initial capacity)
IP Code	With inserted battery: IP 44, without battery: IP 23	With inserted battery: IP 44, without battery: IP 23
Dimension LxWxH (without handle)	475 x 300 x 355 mm /18.70" x 11.81" x 13.98" (with handle)	475 x 300 x 355 mm /18.70" x 11.81" x 13.98" (with handle)
Weight	12.0 kg / 26.46 lbs incl. battery, 10.7 kg / 23.59 lbs without battery	12.0 kg / 26.46 lbs incl. battery, 10.7 kg / 23.59 lbs without battery
Primary power	100 V to 240 V, 50/60 Hz, 10 AT (slow blow); in battery operation: 25.55 V	100 V to 240 V, 50/60 Hz, 10 AT (slow blow); in battery operation: 25.55 V
Connected load	500 W	500 W
Cooling type	F (temperature controlled cooling fan)	F (temperature controlled cooling fan)
Suitable guns	C 06-3	CI 03, C 06-3

